DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-558 REV. C OR EARLIER AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-558 REV. 0

REF: CANADIAN STC SH92-17 REF: FAA STC SH1031NE

IT HAS COME TO DART'S ATTENTION THAT A LONGER CABLE IS REQUIRED WHEN INSTALLING THE DART D206-558-041/-043 SINGLE/DUAL CARGO MIRROR ASSEMBLY ON A BHT 407 AIRCRAFT. THIS IS DUE TO THE MIRROR INSTALLATION BEING MOVED FORWARD TO PICK UP ON EXISTING SET OF SCREW HOLES ON THE BELLY OF THE AIRCRAFT AS SHOWN IN FIGURE 3 OF INSTALLATION INSTRUCTIONS D206-558 REV. C OR EARLIER.

IT IS ACCEPTABLE TO REPLACE THE D2071 CABLE ASSEMBLY WITH D2071-3 CABLE ASSEMBLY. FURTHERMORE, IT MAY BE NECESSARY TO REPLACE THE MS35489-9 GROMMET WITH MS35489-67 GROMMET TO ACCOMODATE A POSSIBLE VARIANCE IN MATERIAL THICKNESS ON A BHT 407 AIRCRAFT AS OPPOSED TO A BHT 206 AIRCRAFT.

CUSTOMERS INSTALLING EXISTING D206-558-041/-043 KIT ON A BHT 407 AIRCRAFT MUST PROCURE THE FOLLOWING KIT FROM DART:

DSI 9436-011 PARTS LIST:

Qty -011	Part Number	Description		
X	DSI 9436-011	CABLE CHANGE KIT		
1	D2071-3	CABLE ASSEMBLY (REPLACES D2071)		
1	MS35489-67	GROMMET (REPLACES MS35489-9)		

INSTALL THE D2071-3 CABLE ASSEMBLY AND MS35489-67 GROMMET PER INSTALLATION INSTRUCTIONS D206-558 REV. C OR EARLIER AND MAINTAIN PER ICA-D206-558 REV. 0.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPHERD (DE # 02)

DATE: 08.12.04
CERT. NO.: SH92-17
ISSUE NO.: 7

A	NEW IS	SSUE		MB	08.12.04
REV.			DESCRIPTION	BY	DATE
DESIGN		14	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN		*			
CHECKE	ED .	Pet	DRAWING NO.		REV. A
MFG. APPR.		N/A/	DSI 9436	9	SHEET 1 OF 2
APPROVED		W	TITLE		SCALE
DE APPR.		4	CABLE CHANGE		NTS
DATE 08.12.04			COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT		

FROM THIS POINT FORWARD, CUSTOMERS SHOULD ORDER D407-558-045/-047 IN LIEU OF D206-558-041/-043 WHEN PROCURING SINGLE/DUAL MIRRORS FOR BHT 407 MODELS. AMEND SECTIONS 4.0 AND 5.0 OF INSTALLATION INSTRUCTIONS D206-558 REV. C OR EARLIER AND 25.3 AND 25.4 OF ICA-D206-558 REV. 0 AS FOLLOWS:

4.0 WEIGHT AND BALANCE (D206-558 REV. C OR EARLIER) 25.3 WEIGHT AND BALANCE (ICA-D206-558 REV. 0)

l		LATERAL		LONGITUDINAL	
Installation	Weight	Arm	Moment	Arm	Moment
D206-558-041	2.4 lb	+5.0 in	+12.0 in-lb	+14.8 in	+35.5 in-lb
Bell 206A/B/L/L1/L3/L4	1.09 Kg	+0.13 m	+0.14 m-Kg	+0.38 m	+0.41 m-Kg
D206-558-043	3.0 lb	0.0 in	0.0 in-lb	+14.8 in	+44.4 in-lb
Bell 206A/B/L/L1/L3/L4	1.36 Kg	0.0 m	0.0 m-Kg	+0.38 m	+0.52 m-Kg
D407-558-045	2.4 lb	+5.0 in	+12.0 in-lb	+14.8 in	+35.5 in-lb
Bell 407	1.09 Kg	+0.13 m	+0.14 m-Kg	+0.38 m	+0.41 m-Kg
D407-558-047	3.0 lb	0.0 in	0.0 in-lb	+14.8 in	+44.4 in-lb
Bell 407	1.36 Kg	0.0 m	0.0 m-Kg	+0.38 m	+0.52 m-Kg

5.0 PARTS LIST (D206-558 REV. C OR EARLIER)

25.4 PARTS LIST (ICA-D206-558 REV. 0)

Qty -041	Qty -043	Qty -045	Qty -047	Part Number	Description
X				D206-558-041	SINGLE CARGO MIRROR ASSEMBLY
	Х			D206-558-043	DUAL CARGO MIRROR ASSEMBLY
		Х		D407-558-045	SINGLE CARGO MIRROR ASSEMBLY
			х	D407-558-047	DUAL CARGO MIRROR ASSEMBLY
1	2	1	2	D2011-101	MIRROR ASSEMBLY
2	2	2	2	D2052	BRACKET
1	1	1	1	D2053_	BRACKET
2	2	2	2	D2054	BUSHING
1	11	11	11	D2055	CLAMP
1	1	1	_ 1	D2056	BELLCRANK ASSEMBLY
1		1		D2057	PLUG
1		1		D2065	ARM
	1		1	D2066	ARM
1	1	1	1	D2067	CONNECTOR
1	1			D2071	CABLE ASSEMBLY
		1	1	D2071-3	CABLE ASSEMBLY
1	2	1	2	D3014-1	* LOCKNUT
1	11	1	1	D3778-1	BRACKET
4	4	4	4	AN3-4A	BOLT
4	4	4	4	AN526-1032R9	SCREW
1	2	1	2	AN960JD416L	* WASHER
4	4	4	4	AN960JD10	WASHER
6	6	6	6	AN960JD10L	WASHER
3	3	3	3	MS21042-3	NUT (or MS21042L3)
2	2	2	2	MS21919DG5	CLAMP
2	2	2	2	MS27039-1-18	SCREW
1_	1			MS35489-9	GROMMET
		1	1	MS35489-67	GROMMET

* INCLUDED AS PART OF D2011-101 MIRROR ASSEMBLY

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DAO # 01-O-01

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DESIGN		DART AEROS	PACFITD	
DRAWN		HAWKESBURY, ONTARIO, CANADA		
CHECKED	M	DRAWING NO.	REV. A	
MFG. APPR.	NA	DSI 9436	SHEET 2 OF 2	
APPROVED	Med	TITLE	SCALE	
DE APPR.	-44-	CABLE CHANGE	NTS	
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